# **TECHNICAL FEATURES**

CYL

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### Puff

Puff composed of one piece of polyurethane foam with density  $40\,\mathrm{Kg}$  /  $\mathrm{m}^3$  and another piece of expanded polystyrene foam with  $20\,\mathrm{Kg}$  /  $\mathrm{m}^3$  coated with  $100\,\mathrm{gr}$  fiber. It has a bare  $16\,\mathrm{mm}$  thick particle board base.

The base is a piece of MDF 30 mm thick machined and lacquered in black with housings to stuff the support ferrules that are made of polypropylene.

Fabric handle to facilitate transport.

# Dimensions

cm

# Cyl



	kg	$\otimes$		
Monochrome	5,65 kg	0,083 m <sup>3</sup>	1	1,1 m
Two-tone	5,65 kg	0,083 m <sup>3</sup>	1	1m+0,3m

# **Packaging**

The puffs are delivered in individual boxes, which protect them during the transport. The cardboard used is 100% recyclable.

### Certificate

Our products are designed, manufactured and distributed according to current regulations and organizational standards.

► Information

## 5-year warranty

► Warranty terms and conditions

## **Maintenance and cleaning of products**

esPattio provides recommendations to the user so that their products always look new and in excellent condition.

As a general rule, we recommend the use of environmentally friendly cleaning agents. Please follow the cleaning product manufacturer's instructions.

► Information

# Life cycle analysis



SLGA2

Raw materials	kg	%
Wood	3,10	67
Upholsteries/Filing material	1,56	33

% Recycled Mat.= 50% % Recyclable materials= 67%

# Ecodesign

Results reached during the life cycle stages

#### **Materials**

- Steel: 15%-99% recycled material.
- Wood: 70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.
- Plastic: 30%-40% recycled material.
- · Podwer painting without COV emissions.
- Staff material without HCFC and certified by Okotext.
- Upholsteries without COV emissions and certified by Okotext.
- Packings: 100% recyclable with inks with no solvents..

#### **Production**

- Raw materials use optimization. Board, upholstery and steel tubes cut.
- Renewable energies use, reducing the CO2 emissions. (Photovoltaic pannels).
- · Energy saving measures in all production process.
- COV global emission reduction of the production processes by 70%.
- Podwer painting recovery of 93% of the non deposited painting.
- · Glue removal from the upholstery.
- The facilities have an internal sewage for liquid waste.
- Green points at the factory.
- 100% waste recycling at production process ans dangerous waste special treatment.

#### **Transport**

- · Cardboard use opmitization of the packings.
- · Cardboard and packing materials use reduction.
- Flat packings and small bulks to optimize the space.
- Solid waste compacter which reduces transport and emissions.
- · Light volumes and weights.
- Transport fleet renewal reducing by 28% the fuel consumption.
- Suppliers area reduction. Local market power and less pollution at transport.

#### Use

- · Easy maintenance and cleaning without solvents.
- · Forma 5 guarantee.
- The highest quality for materials to provide a 10 year average life of the product.
- Useful life optimization of the product due to a standarized and modular design.
- The boards with no E1 particle emission.

#### **End life**

- · Easy unpacking for the recyclability or compound reuse.
- · Piece standarization for the use.
- Recycled materials used for products (% recyclability):
- Wood is 100% recyclable. Steel is 100% recyclable. Aluminium is 100% recycable. Plastics are from 70 to 100% recyclable.
- With no air or water pollution while removing waste.
- Returnable, recyclable and reusable packing.

# Maintenance and cleaning guide

Lines for a correct cleaning and maintenance considering the different materials:

### **Fabrics**

- 1 Vacuum often.
- ② Rub the dirty spot with a wet cloth with PH neutral soap. Test first on a hidden spot.
- 3 Dry foam for carpets can be alternativaly used.

### **Metal pieces**

- 1) Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

### Plastic pieces

Rub the dirty spots with a wet cloth with PH neutral soap. Do not use abrasive products in any case.